

000423



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-559-013

Job Sheet 168052



Part No: D206-559-013

Job Qty: 4 ea

Part Name: 206L Series / 407 Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/17/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV L SHEET 7 IPP Rev:J 04.02.17 Blank size changed KJ/JLM IPP Rev:K 07-01-02 Was K10008 JLM IPP Rev:L 08-01-09 Added Step 2 JLM Verified By:EC IPP Rev:M 08-04-29 update seq. 8 and 12 DD verified by:EC IPP Rev:N 08-10-15 New Manufacturing Method JLM Verified By:EC IPP Rev G 10.10.04 per DSI9527 EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/17/17	0.00	0.00	Start Up Container		FEB 02 2018 W.K.
160	Packaging	4 pcs		11/17/17	0.00	0.00	Packaging1		FEB 05 2018 6
170	QC	4 pcs		11/17/17	0.00	0.00	QC4		SMD 9.00
175	DC	4 pcs		11/17/17	0.00	0.00	DC		SMB
180	Packaging	4 pcs		11/17/17	0.00	0.00	Packaging3		SMD
190	QC21-FG	4 Ea		11/17/17	0.00	0.00	QC21		FEB 05 2018

Part Op 175 - Photocopy bluefile and create labels per PPP D206-559-013 CHG006
Descriptions: 180 - Identify and pack for shipping as per PPPD206-559-013 LOCATION: FG013

DAS
21
9.00

DART
AEROSPACE
S038480

Dart Aerospace Ltd.

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206L Series / 407 Bearpaws

PART NO: D206-559-013

Original Serial #: S038480

Revision:

Operation: Start up Operation 02/02/18

Change No: CHG006

Job No: 168052

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-17A	Bolt	48 Ea (12 ea)	90-Start up Operation	
AN4-20A	Bolt	48 Ea (12 ea)	90-Start up Operation	
D2182B	Rubber Cushion - Black (\$Per Foot)	10 ft (2.5 ea)	90-Start up Operation	
D2274	Radius Block	48 Ea (12 ea)	90-Start up Operation	
D2432	Bearpaw 19" X 24"	8 Ea (2 ea)	90-Start up Operation	
D2438	Clamp	24 Ea (6 ea)	90-Start up Operation	
D2529	Washer	48 Ea (12 ea)	90-Start up Operation	
D2732	Rubber Cushion (\$Per Foot)	10 Ea (2.5 ea)	90-Start up Operation	
MS21042L4	Nut	48 Ea (12 ea)	90-Start up Operation	
NAS1149D0463J	Washer	96 Ea (24 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-17A	48	747	0
	AN4-20A	48	440	0
	D2182B-050	48	4,784	0
	D2274	48	225	0
	D2432 <i>Sato 979</i>	8	30	0
	D2438	24	59	0
	D2529	48	3,250	0
	D2732-050	10	69	0
	MS21042L4	48	2,249	0
	NAS1149D0463J	96	3,660	0

Part Specifications

Specifications could not be found.

Plex 2/2/18 7:28 AM dart.quirion.sonia

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Dart Aerospace Ltd.
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Master Unit 000423

Tel (613) 632-5200

Containers on Master Unit 000423				
Serial No	Part No	Customer Part No	Status	Quantity
S038475	AN4-17A	AN4-17A	Allocated	48
S038466	AN4-20A	AN4-20A	Allocated	48
S038460	D2182B050	D2182B050	Allocated	24
S038459	D2274	D2274	Allocated	48
S020979	D2432	D2432	Allocated	8
S038446	D2529	D2529	Allocated	48
S038442	D2732-050		Allocated	24
S038437	MS21042L4	MS21042L4	Allocated	48
S038412	NAS1149D0463J	NAS1149D0463J	Allocated	96

D0438

S038326

24

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP